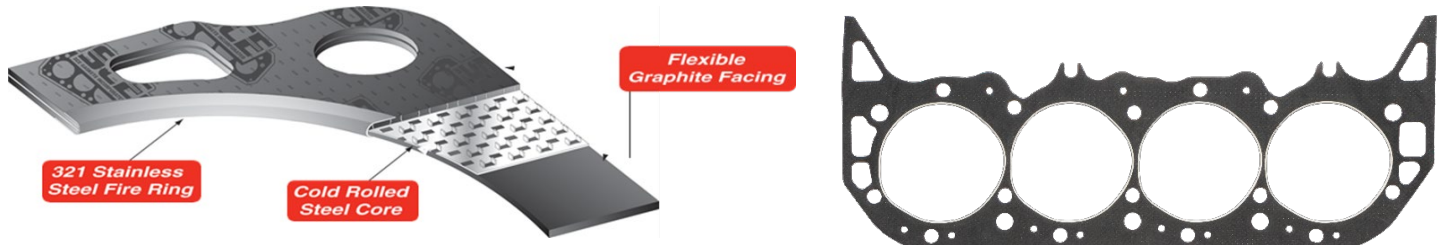




# ACCU-SEAL PRO™

## – COMPOSITE HEAD GASKETS –



### Installation Instructions

**Recommended uses:** Stock Replacement to Mild Race with Mild Boost or Nitrous

#### Steps:

1. Before installing the gasket perform a visual check to ensure that no damage occurred during shipping. The gasket(s) should be flat and free of dents or scratches.
2. Certain head gaskets are oriented right / left, and or front / rear. In these cases, the head gaskets will be marked accordingly. It is imperative that oriented head gaskets are installed in the correct position.
3. Good engine building practice requires clean, flat surfaces, and clean fastener threads. Use a solvent degreaser to remove oil from block & head. If fastener threads are tapped through the deck, use care in sealing the threads with a quality sealant to prevent coolant migration up the threads.
4. Quality fasteners are critical to the success of your project. OEM style head bolts are acceptable if they are new. When using studs, make sure there is adequate thread length so that nuts do not "bottom out". Always use thread lubricant and high quality, hardened washers. SCE Gaskets recommends following engine manufacturer torque sequence and torque values.
5. If used in a performance application, SCE strongly recommends that head bolts/studs be re-torqued after initial start-up.
  - a) Start the engine and allow it to reach operating temperature with no load.
  - b) Shut down and allow the engine to cool to ambient temperature.
  - c) With the engine cold and following the recommended torque sequence, *one at a time*, loosen each fastener just enough to relieve the friction set.
  - d) Finally, re-torque to specified torque value.