



# GRAPH-FORM™

EXHAUST GASKETS · GRAPHITE TO TAKE  
THE HEAT. EXTRA THICK TO CONFORM.



## Installation Instructions

### Features & Benefits:

- .150" Thick
- Compressible up to .062"
- Medium Density 75% Graphite content material with Kevlar® reinforcement
- Seals Severely Warped Flanges
- Strength and Durability for Easy Handling
- Withstands Sustained High Temp Operation

### Steps:

1. Clean both sealing surfaces ensuring old gasket material has been removed.
2. Clean/restore cylinder head exhaust bolt threads with appropriate thread tap.
3. Use new manifold/header bolts and washers
4. Lubricate bolt threads with Hi-Temp Anti-Seize lubricant.
5. Hang the header or manifold loosely on the cylinder head using the two opposing end bolts leaving at least 3/16" between the head and manifold/header.
6. Slip the gasket into position making sure both end slots are fully bottomed on the bolts.
7. Snug the two end bolts, then install & snug the remaining bolts.
8. Beginning at the center of the manifold/header, tighten each bolt to the appropriate torque value (recommended torque for 3/8" x 16 pitch grade 5 bolts is 23-31 ft lbs.).