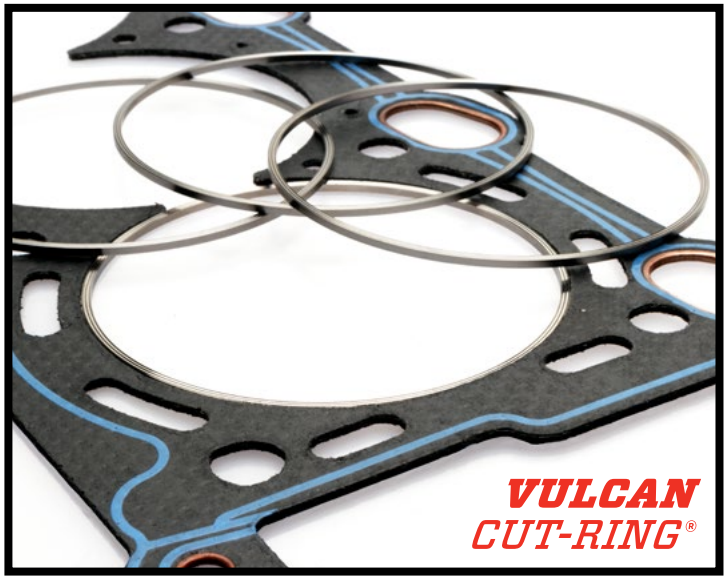
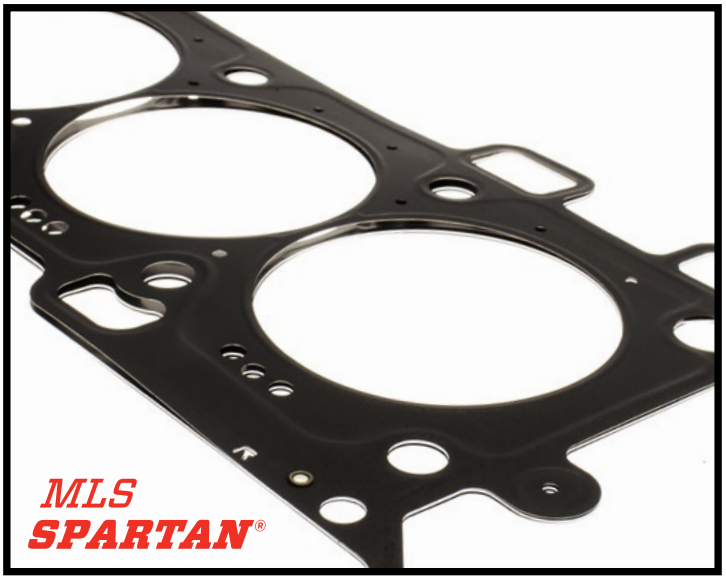
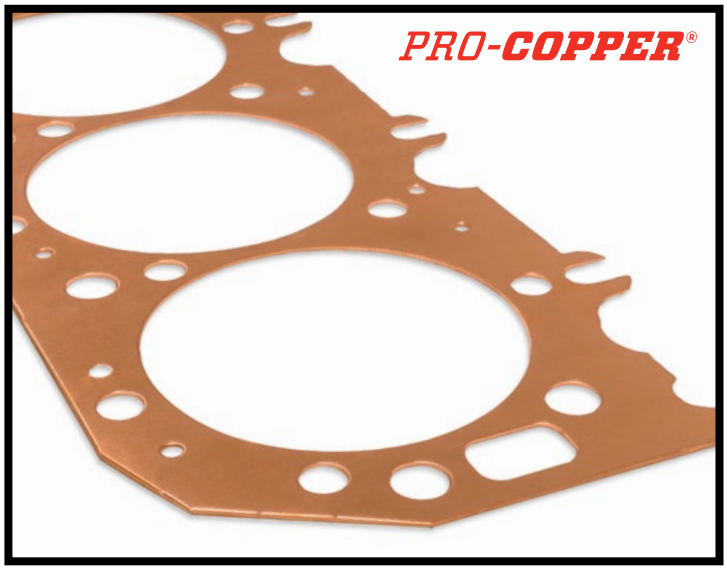
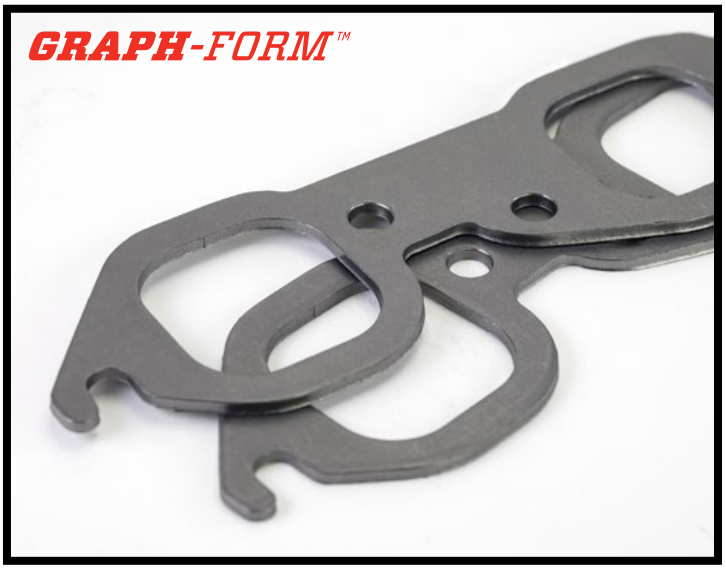
SCE GASKETS®

PRODUCT GUIDE · 2026 v1









★ AMERICAN QUALITY SINCE 1990 ★

» Click a Listing to Jump to That Page

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SCE Offers Gaskets for These Engine Platforms:

AMC
Arias, Fontana, MBR
Audi
BMW
Buick V6
Buick V8
Cadillac 472-500 V8
Chevrolet 90˚ V6
Chevrolet Gen I-II Small Block
Chevrolet Gen III-IV LS Small Block
Chevrolet Gen V LT Small Block
Chevrolet Big Block
Chrysler Small Block
Chrysler 331-392 Early Hemi
Chrysler Wedge & 426 Hemi
Chrysler 4.7L & Gen III Hemi
Chrysler · Other Engines
Ferrari
Ford 4-5-6 Cylinder
Ford Flathead V8
Ford Model A & B
Ford Windsor Small Block
Ford Cleveland & Modified V8
Ford Modular & Coyote V8
Ford FE Medium Block
Ford Big Block
GM Inline 4
Honda
Lamborghini
Mitsubishi
Nissan
Oldsmobile V8
Pontiac V8
Porsche
Subaru
Toyota
Volkswagen

As well as various accessories & sealants. See SCEgaskets.com/catalog for all products.

Revisions For the latest version & to download, go to **SCEgaskets.com/productguide**

2026 v1 updates: Head Gasket Quick View Guide – clarified boost/nitrous & RA

YOUR DAILY IS BRED FOR THE BEST.

For over 30 years, pros have trusted us for setting countless records and winning championships. We bring that same quality and passion to our gaskets for your daily driver!

Check out our new catalog.

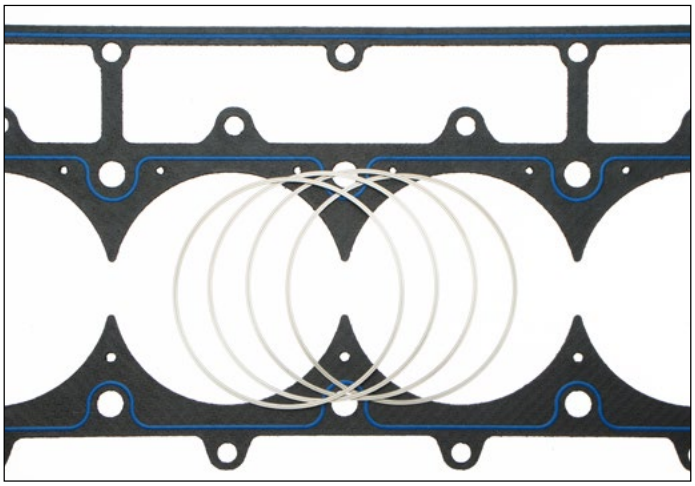
300+ new parts. 250+ pages.

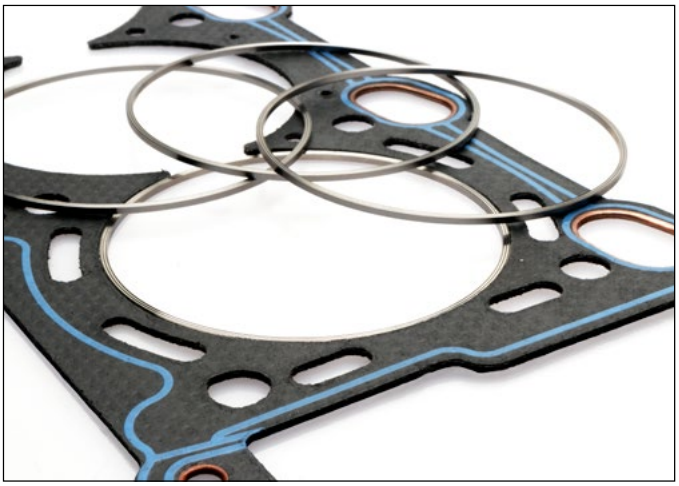
SCEgaskets.com/catalog

Scan to view or download. ▶

VULCAN CUT-RING™

HEAD GASKETS





A hybrid design forged to harness the best sealing properties of two head gasket types.

COMPOSITE BODY

Pliable, perforated metal-core composite gasket body provides effective sealing of fluids. Polymer coating provides lubricity between gasket and sealing surfaces.

STAINLESS STEEL RINGS

Solid stainless cut-ring 'bites' into the cylinder head forming a positive barrier against combustion pressure leaks. Cut-rings ensure excellent mechanical strength, fixed firmly, in perfect position, on the cylinder head.

SILICONE BEAD SEAL

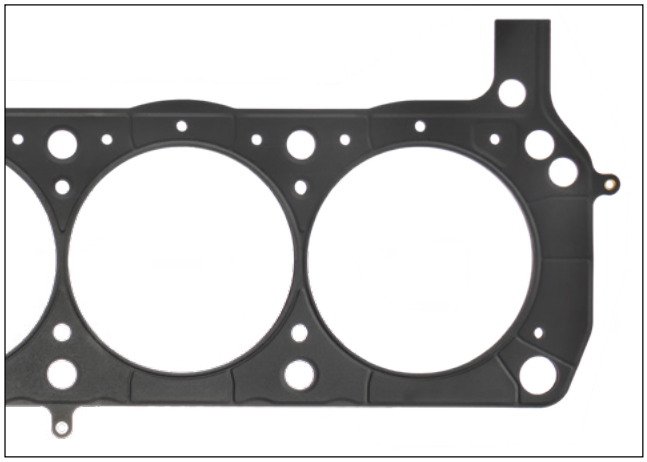
Silicone bead seal is applied to critical areas. This ensures optimal performance in engine designs, which may be prone to leakage, due to excessive head bolt spacing or deck deflection.

- ***Bolt-on Ready!***
- ***Multiple Thicknesses & Bore Sizes***
- ***No Special Machining Required***
- ***For HP levels far beyond MLS Spartan gasket capabilities***

Videos & Info: ***SCEgaskets.com/tech***

MLS SPARTAN®

MULTI-LAYER STAINLESS STEEL HEAD GASKETS



Strong, Simple to Use & Ready for Battle.

Advanced manufacturing ensures complete sealing, without need of extra sealants.

Available in 7 thicknesses ranging from .022" to .077"

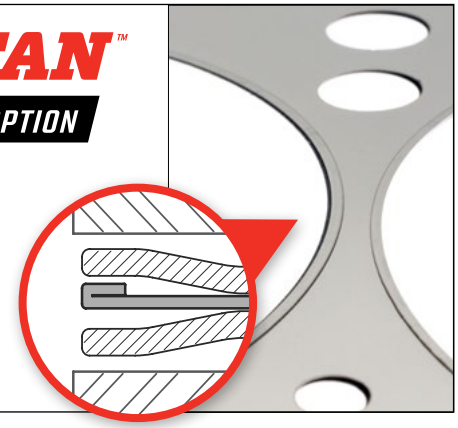
Bolt-On Ready!

Constructed of high-grade shape-memory AISI 301 stainless steel. Using state-of-the-art manufacturing processes, the layers maintain optimum flatness. The embossments have uniform molecular grain structure in the radii, which increases spring-contact with the block and head, while reducing stress points within the gasket.

MLS SPARTAN™ WITH GAS-STOPPER™ OPTION

Semi-extra layer around the cylinders with precisely-calculated thickness locating increased clamp-load to seal greater combustion pressures.

Look for part numbers with 'GS' suffix.
*Ex: M361051**GS***

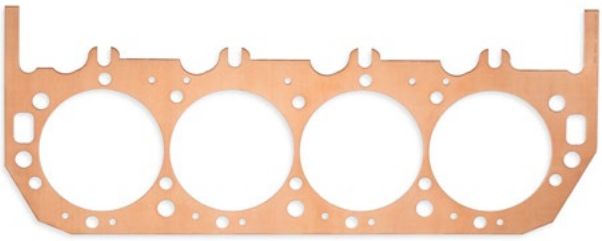


Videos & Info: ***SCEgaskets.com/tech***

SUPERIOR **COPPER GASKETS**

PRO-COPPER® HEAD GASKETS

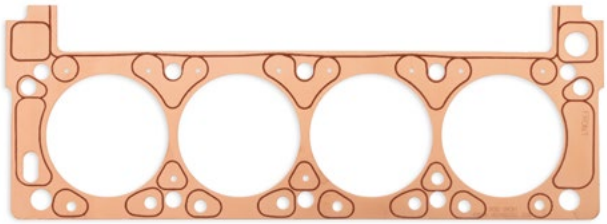
- **O-rings required** in block or cylinder head.
- Premium solid copper gaskets
- Available in 8 popular thicknesses
- 99% pure copper, rolled to our specifications and tested for uniform flatness to assure precise cylinder head-to-block alignment and eliminate uneven loading.
- After processing, head gaskets are annealed to achieve complete material normalization. This ensures optimum mating and provides measurable gains in cylinder sealing, as evidenced by lower leak-down percentages.



PRO-COPPER · *Exotic Fuels · Unlimited Boost*

TITAN® HEAD GASKETS

- **O-rings required** in block or cylinder head.
- ***Titan = Pro-Copper + bead seals***
- Coolant & oil seals provide effective fluid containment.
- Patented silicone fluid seals are bonded to both sides of the gasket and offset so that when compressed they lie in a single plane with the gasket body thereby "tripping" additional clamp load to the combustion seal, allowing for increased cylinder sealing.
- Available in 7 popular thicknesses.

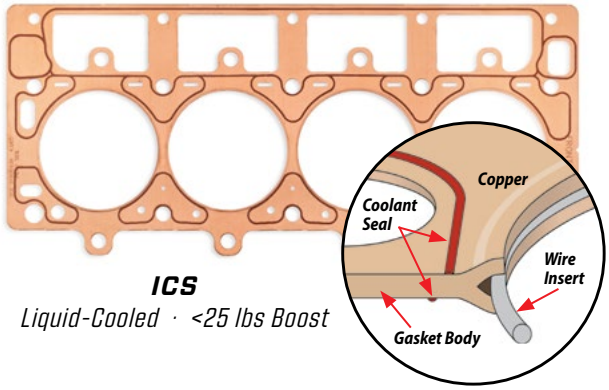


TITAN · *Liquid-Cooled · Unlimited Boost*

ICS® HEAD GASKETS

Integral Combustion Seal

- **No O-rings needed** in block or cylinder head.
- ***ICS = Pro-Copper + bead seals + o-rings***
- The world's first self-sealing copper head gasket.
- Features stainless steel O-ring wire inserted into the gasket body around the cylinder bore. Combustion pressure forces the flanges against the head and block for a self-energizing seal.
- ICS seal provides dependable combustion sealing in racing classes that prohibit o-ringing.
- Coolant & oil seals included.
- Available in 6 popular thicknesses.



ICS
Liquid-Cooled · <25 lbs Boost

▶ *Videos & Info:* ***SCEgaskets.com/tech***

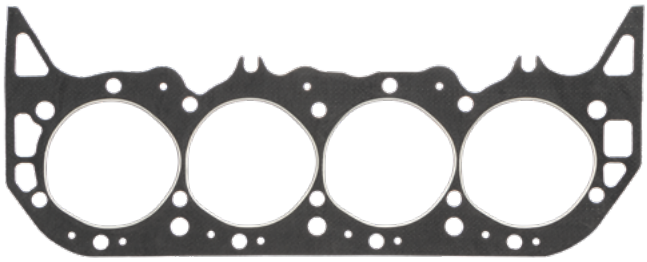
ACCU-SEAL PRO™

for AMC, Chrysler, Ford & GM Muscle Cars

COMPOSITE / STEEL-CORE

HEAD GASKETS

SCE Accu-Seal Pro composite head gaskets are the ideal solution for the performance aftermarket. Strong and easy to use, SCE performance head gaskets are manufactured with the right combination of materials and features for easy and dependable use on real-world, high compression, street/strip power plants.



FEATURES	BENEFITS
Compressible body construction	Accepts Standard Surface Finish
Self - Sealing coating	No need for additional sealants and no leaks
Silicone Bead Seals (where required)	Enhanced coolant sealing
Extra Thick Fire Rings	Stronger Combustion Seal

EMBOSSED STEEL SHIM

HEAD GASKETS

SCE re-introduces classic steel shim head gaskets for high compression use. Stock Eliminator and Super Stock class rules do not allow machining to install o-rings for copper head gaskets. Consequently, racers in these classes use steel shim head gaskets for strength and to 'pump up' their compression ratios. Over the last several years embossed steel shim head gaskets have been hard to find, until now. Super thin, super strong OEM style shim steel head gaskets are once again available for select performance applications.

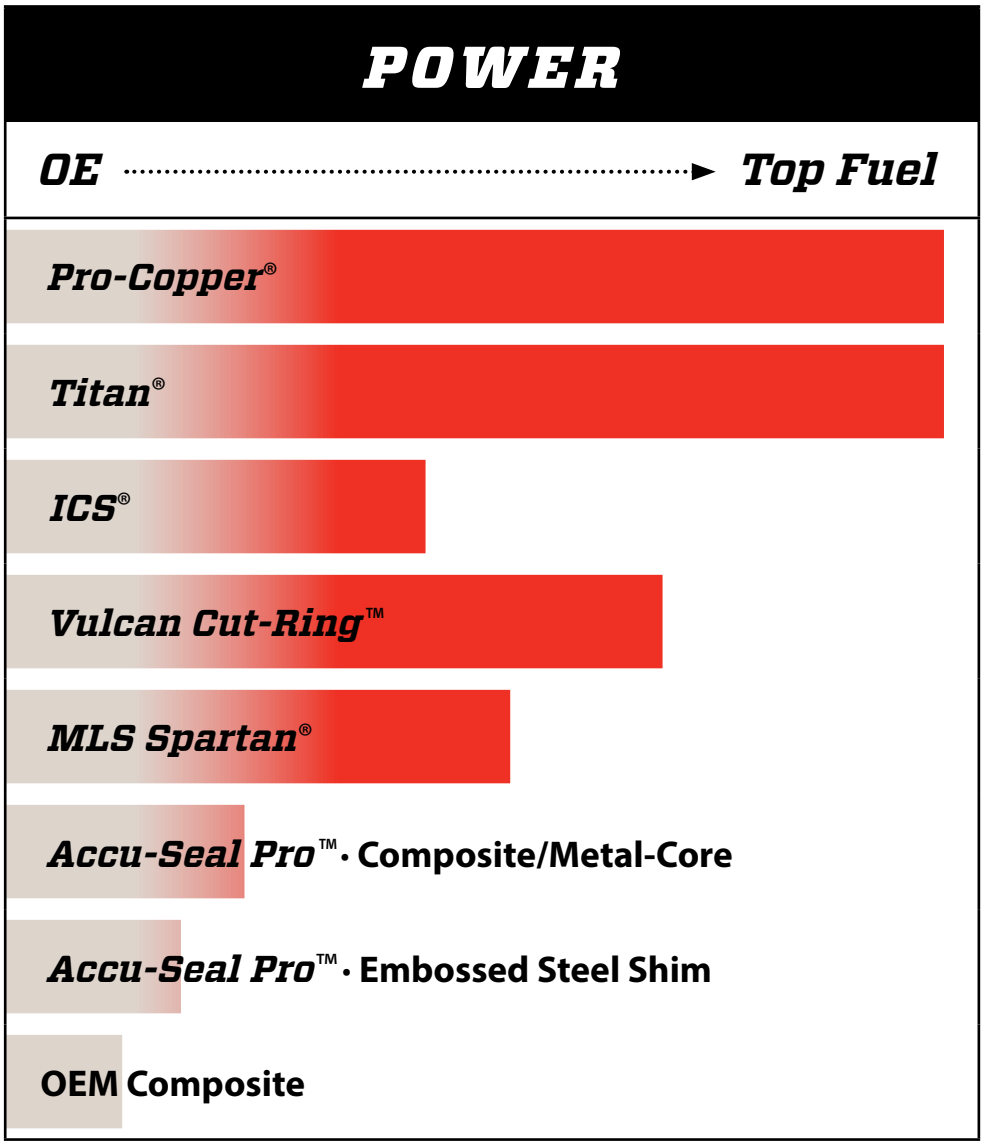
FEATURES	BENEFITS
Single-layer steel	Accepts Standard Surface Finish
Embossments at seal locations	No need for additional sealants and no leaks

▶ *Videos & Info:* ***SCEgaskets.com/tech***

Head Gasket · Quick View Guide

Product	Accu-Seal Pro™ *Composite / Metal-Core*	Pro-Copper®	Titan® *Self-Sealing Copper Core*	ICS® *Integral Combustion Seal · Copper*	MLS Spartan® *Multi-Layer Steel*	Vulcan Cut-Ring™
Also Known As	Premium Composite / 5-series	PC / P-series	T-series	S-series	Spartan / MLS / M-series	Vulcan / VCR / Cut-Ring / CR-series
O-ring	—	✓ Stainless O-Ring / Fuel Hoop	✓ Stainless O-Ring / Fuel Hoop	—	—	—
Race / Performance	—	✓	✓	✓	✓	✓
Street Driving / Hot Rod	✓	—	—	—	✓	✓
Price	$	$	$$	$$$	$$$	$$$$
Reuseable	—	✓	✓	—	—	Body: No Rings: Yes if not ovaled
Max Boost *-or-* Nitrous ** See footnote on pg 9*	Naturally aspirated only	Maximum Effort / Top Fuel	50+ psi 500+ shot	0-30 psi 0-200/250 shot	0-35 psi 0-250/400 shot	0-50 psi 0-450/600 shot
Max Static Compression Ratio	13:1	Maximum Effort / Top Fuel	16:1+	16:1+	16:1+	16:1+
Surface Finish *Roughness Average*	40 RA or better	30 RA or better	30 RA or better	30 RA or better	30 RA or better	30 RA or better
SCEgaskets.com Page	/products	/copper	/copper	/copper	/spartan	/vulcan
Notes	Perforated steel-core graphite w/ aramid fiber & rubber binder material outer facings. No additional sealants needed.	Spray w/ light, even coat of copper sealant on both sides before install. Recommend retorque after heat cycle.	Silicone beadseals on both sides contain all water & oil. Optional: spray w/ light, even coat of copper sealant on both sides before install. Recommend retorque after heat cycle.	Designed for race classes that prohibit use of o-ring. Silicone beadseals on both sides contain all water & oil. Optional: spray w/ light, even coat of copper sealant on both sides before install. Recommend retorque after heat cycle.	Gas-Stopper option provides greater sealing capability. Proprietary coating provides superior cold sealing. No machining required. No sealants needed. Retorque not required. Requires much smoother surface finishes.	Ridged fire-ring bites into cylinder head. Composite body seals water & oil. No machining required; no sealants needed. Retorque not required. Limited thicknesses & bore sizes. Cylinder head resurface required upon break down.

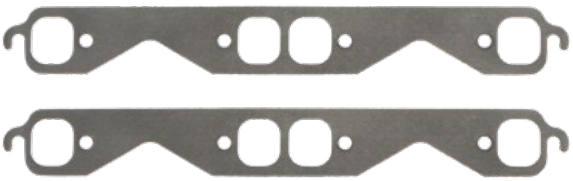
Recommended Applications
for Various Head Gaskets



Note: *This bar chart is a general guide to head gasket selection based on typical combustion pressures in engines with these modifications. Given the wide range of factors that affect gasket performance such as, camshaft design, ignition timing, fuel type, number of head bolts, etc., suitability for use is the responsibility of the engine builder or end user.*

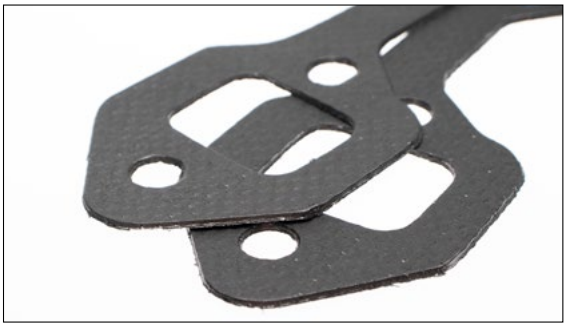
EXHAUST GASKETS

ACCU-SEAL E™



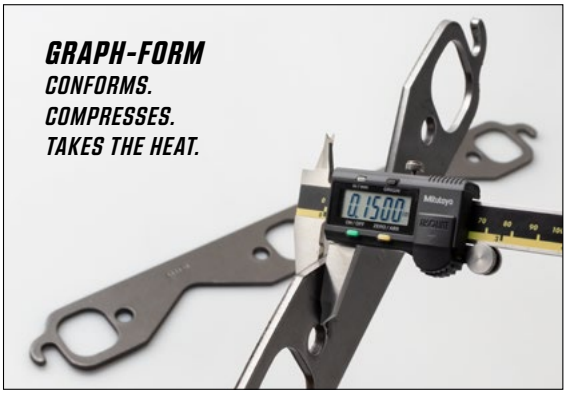
- ***Best Use:*** Street performance, headers, or stock manifolds.
- .062" thick, high-temperature aramid fiber & graphite material.
- Provides stability & maximum torque retention.

ACCU-SEAL PRO™



- ***Best Use:*** Racing, turbo-charged, high-temperature.
- .062" thick, aramid fiber & graphite with perforated steel-core.
- Perforated steel core provides stability & maximum torque retention.
- Conforms to header sealing beads & cylinder head surface imperfections.

GRAPH-FORM™



- ***Best Use:*** Excellent seal for warped, pitted, or uneven manifolds or headers.
- .150" thick, ultra-high-temperature graphite and aramid fiber material.
- Flexible graphite header and collector gaskets compress up to 50%.

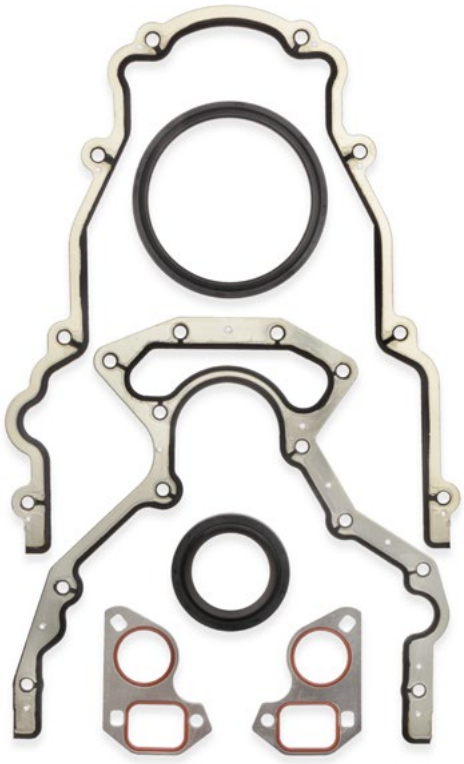
PRO-COPPER® *EMBOSSED EXHAUST & COLLECTOR GASKETS*

- ***Best Use:*** Premium solution for racing, turbo-charged, & exotic fuels.
- Embossments around exhaust ports conform & seal header, manifold, or collector flange surfaces.
- Solid copper exhaust gaskets eliminate exhaust gasket leaks — will not shrink, deteriorate, or blow-out.
- Available for applications ranging from specialized racing engines to OEM replacement.
- .043" Embossed • .062" Annealed

▶ *Videos & Info:* ***SCEgaskets.com/tech***

SBBK™

— SHORT BLOCK BASE KITS —



All the essentials you need for assembling short-blocks

- Provides remaining gaskets and seals common to the engine type, regardless of customization.
- Premium kits available with FKM rear main seal.
- Standard kits include silicone or polyacrylate rear main seal.
- Contains gaskets for timing cover (oiling system as required), water pump, fuel pump, water outlet, seals for front cover and rear main.
- Premium Composite Material.

▶ *Videos & Info:* ***SCEgaskets.com/tech***

NEW

ATHESIL®

RTV SILICONE SEALANT

Designed specifically for high-performance engines.

Our new single-component RTV silicone answers the needs of professionals in the *automotive, marine, motorcycle, heavy duty, & off-road* industries.

Athesil bonds, seals, repairs, secures, and is excellent for formed-in-place gasketing (FIPG).

Testing confirms superior performance of Athesil even under extreme conditions:

THERMALLY STABLE:

- -40°F to 430° F performing even at 572° F peaks.
- Resists aging, weathering, & thermal cycling without hardening, shrinking, or cracking.
- Will not damage exhaust system lambda sensors.
- ***Test:*** *Resistance at 500º F.*

SUPERIOR RESISTANCE TO FLUIDS:

- Resists oils, fuels, greases, coolants, & detergents — ensuring ideal shape retention & adhesion to surfaces.
- Other silicones tend to absorb gasoline, oil & other liquids causing deformation.
- ***Test:*** *Resistance & non-deformation when soaked in gasoline.*

EASY TO APPLY & EASY TO CLEAN UP:

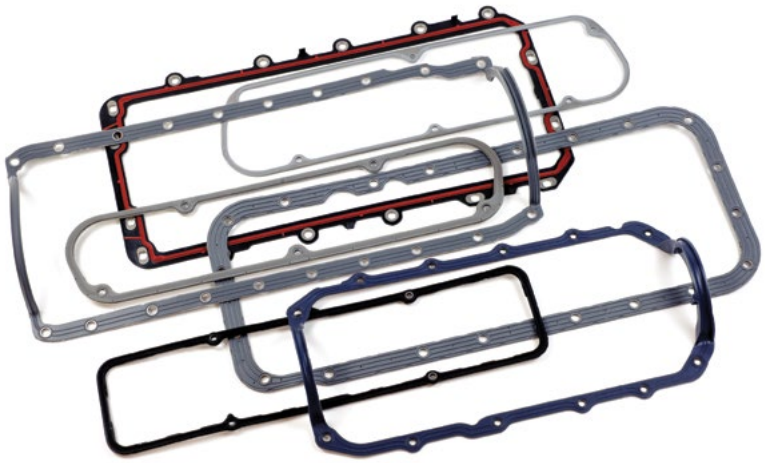
- Excellent filling & self-leveling properties allow for easy application on both horizontal & vertical surfaces.
- Easily-peelable for fast removal during service.
- ***Tests:*** *non-shrinkage, self-leveling, & peelability.*

P/N: G1613 / 1 pc

G1613-12 / Master-Pak 12 pc

2.7 oz · 80 ml · Each tube includes applicator tip & tube squeeze key

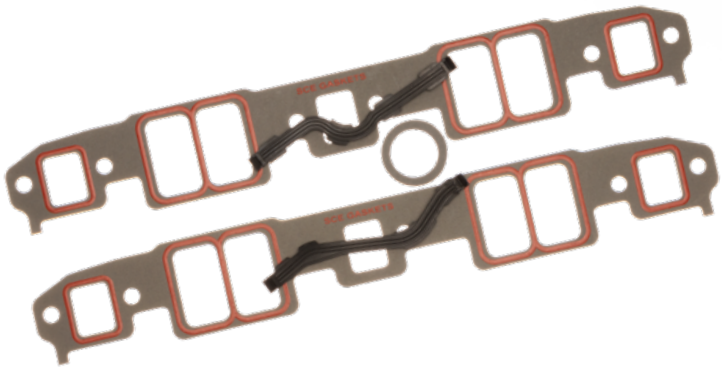
ACCU-SEAL PRO™



MOLDED
Rubber Oil Pan & Valve Cover Gaskets

- State-of-the-art molded silicone rubber gaskets for all popular oil pan and valve cover applications.
- Each gasket has built-in crush limiters to prevent damage from over-tightening.

PREMIUM
Intake Gaskets



- Premium gasket body materials seal tight,
- Resists weeping of oil & coolant.
- Silicone Beads on most Accu-Seal Pro Intake gaskets enhance sealing around intake ports and coolant passages.
- Release coating for easy clean-up.

TUFF-BAK™
Valve Cover Gaskets

- Provides lateral strength for high vacuum engine applications and blowout protection.
- Designed to seal porous cast iron head rail surfaces or machined cast aluminum rail surfaces.
- Available in .125" and .250" thicknesses. .250" gasket thickness also provides additional rocker arm clearance.

▶ *Videos & Info:*

SCEgaskets.com/tech

DYNO-PAK®

BULK SETS

Bulk 10-Packs for Engine Builders

Dyno-Paks are tailor-made for engine builders and other volume gasket users. Each pack contains 10 complete sets of the gaskets or seals you specify, clearly marked and shipped in a reusable box to protect your investment. Our 10-set bulk program is small enough to make sense, yet yet still offers discounts up to 20% off the individual package price.

If you're an engine builder, make sure you stock your supply room with SCE Dyno-Paks and reap the benefits of extra profits.

Dyno-Pak part numbers *are designated by a* ***"-10"*** *suffix & listed adjacent to each individual part number.*

Select products available in packs of ***100****, designated by suffix* ***"-B"****.*

▶ *Videos & Info:*
SCEgaskets.com/tech

PART NUMBER LEGEND

STYLE CODE:	ENGINE CODE:	BORE:	THICKNESS:
CR = Vulcan Cut-Ring **M** = MLS Spartan **P** = Pro-Copper **S** = ICS **T** = Titan **5** = Accu-Seal Pro	*Domestic-Only* **13** = Big Block Chevrolet	*Domestic-Only* **52** = 4.520"	*Domestic-Only* **43** = .043"
P	13	52	43

UNIT TERMINOLOGY GUIDE

Each = 1 unit of sale • Ea. ea.

Piece = A single part piece • Pc. Pcs. pc. pcs.

Set = Multiple pieces, 1 part number

Examples: Intake, Exhaust Header/Collector, Oil Pan, Valve Cover, Timing Cover, & Front Cover Gasket Sets.

Kit = Packaged as a "kit", has its own part number, but contains multiple sets.

Examples: SBBK & other engine gasket kits.

Dyno-Pak® = 10 sets • "-10" suffix

Hundred-Pak™ = 100 sets • "B" suffix

Master-Pak™ = 12 pc. (Athesil) • "-12" suffix

Frequently Asked Questions

What thickness do you recommend?

We don't recommend thicknesses as each engine build has too many variables.

Should my sleeves protrude above the deck of the block?

This depends. Sleeve protrusion should be no more than 0.002"-0.003" for o-ringed copper gasket use only. All other head gasket solutions require sleeves to be "zero-decked".

What torque specs should I use?

SCE Gaskets does not have specific torque recommendations — use head or engine block manufacturer's specifications.

How do I install SCE Gaskets?

Go to SCEgaskets.com/instructions for detailed instructions — or in the last section at the back our Automotive Performance Catalog.

What finish do you recommend on the heads/block?

See our Head Gasket Quick View Guide on page 8 of this booklet, also on page 232 or our Automotive Performance Catalog.

Are your gaskets reusable?

Pro-Copper: Yes – as long as gasket body is free of dings or gouges.

Titan: Yes – but the silicone bead seal will have to be removed with brake cleaner. And as long as gasket body is free of dings or gouges

ICS: Not recommended, use your discretion.

MLS Spartan: Not recommended, use your discretion.

Vulcan Cut-Ring: The rings are reusable if still circular (haven't been dropped or warped), however the gasket body is not. Separate gasket bodies can be ordered.

O-Ring protrusion?

Depends on gasket thickness. O-ring protrusion ranges from 0.008"-0.018". Additionally, if you are using a receiver groove in the opposite deck the o-ring will push the copper gasket into, then add 0.002"-0.003" to o-ring protrusion.

See SCEgaskets.com/instructions for detailed instructions — or Performance Catalog pages 232-250.

Do I need a receiver groove in the opposite deck?

It is recommended that a receiver groove is used, but it is not necessary for less extreme applications.

Can I use an O-ring with an ICS copper or MLS Spartan?

No. **ICS:** o-rings are already factory-integrated. Using with o-ringed block/head could cause integrated o-rings to push into combustion chamber with catastrophic failure.

MLS Spartan: combustion seal is made from complex embossments, o-ring would compromise this engineering with catastrophic failure.

Compression Ratio Formula

Compression Ratio (CR) is defined as the quantitative relation between the total volume above the piston at BDC, and the clearance volume above the piston at TDC. To determine compression ratio you need to know:

1. **Cylinder volume** (V) or cylinder displacement, determined by cylinder bore and stroke (indicated by movement of piston from BDC to TDC).

   Cylinder volume formula (in cubic inches): *Bore x Bore x Stroke x .7854*

2. **Clearance Volume** (V_{CL}) is the volume above the piston (actually above the top piston ring) at TDC. It consists of several small volumes which are measured in cubic centimeters, or CCs, as follows:

   Deck Clearance Volume formula:
   Bore x Bore x Depth of Piston @ TDC x 12.87

   Gasket Volume formula:
   Bore of Gasket x Bore of Gasket x Thickness x 12.87
   (or refer to the chart below)

   Valve Notch Volume: Available from your piston MFG,
   or must be CC'd using a burette. This figure must be ***added*** to clearance volume.

   Piston Dome Volume: Available from your piston MFG, or must
   be CC'd using a burette. This figure must be ***subtracted*** from clearance volume.

   Combustion Chamber Volume: Available from your cylinder head MFG, or must be CC'd using a burette.

3. **Convert Total Clearance Volume** from CCs to cubic inches, ***multiply*** by .06102.

4. **Add the two volumes together** ($V + V_{CL}$), then ***divide*** by V_{CL}.
   The formula is: $CR = V + V_{CL} \ / \ V_{CL}$

GASKET VOLUME CHART (in CCs)

GASKET BORE	GASKET THICKNESS							
	.021	.032	.043	.050	.062	.072	.080	.093
3.000	2.432	3.706	4.980	5.791	7.181	8.339	9.266	10.772
3.080	2.563	3.906	5.249	6.104	7.569	8.790	9.767	11.354
3.150	2.681	4.086	5.491	6.385	7.917	9.194	10.216	11.876
3.250	2.854	4.350	5.845	6.796	8.428	9.787	10.875	12.642
3.260	2.872	4.376	5.881	6.838	8.480	9.847	10.942	12.720
3.305	2.952	4.498	6.044	7.028	8.715	10.121	11.246	13.073
3.375	3.078	4.691	6.303	7.329	9.089	10.555	11.727	13.633
3.437	3.192	4.865	6.537	7.601	9.426	10.946	12.162	14.139
3.500	3.310	5.045	6.779	7.882	9.774	11.351	12.612	14.662
3.625	3.551	5.411	7.272	8.455	10.485	12.176	13.529	15.728
3.670	3.640	5.547	7.453	8.667	10.747	12.480	13.867	16.121
3.750	3.800	5.791	7.782	9.049	11.221	13.030	14.478	16.831
3.850	4.006	6.104	8.202	9.538	11.827	13.735	15.261	17.741
3.950	4.216	6.465	8.635	10.040	12.450	14.458	16.064	18.674
4.010	4.345	6.622	8.898	10.347	12.830	14.900	16.556	19.246
4.060	4.455	6.788	9.122	10.607	13.152	15.274	16.971	19.729
4.155	4.665	7.110	9.554	11.109	13.775	15.997	17.775	20.663
4.200	4.767	7.264	9.762	11.351	14.075	16.345	18.162	21.113
4.250	4.881	7.438	9.995	11.623	14.412	16.737	18.597	21.619
4.320	5.043	7.685	10.327	12.009	14.891	17.293	19.214	22.337
4.380	5.184	7.900	10.616	12.345	15.308	17.777	19.752	22.962
4.440	5.327	8.118	10.909	12.685	15.730	18.267	20.297	23.595
4.520	5.521	8.414	11.306	13.146	16.302	18.931	21.035	24.453
4.570	5.644	8.601	11.557	13.439	16.664	19.352	21.503	24.997
4.620	5.768	8.790	11.812	13.735	17.031	19.776	21.976	25.547

Good Things Start in a Garage

1990 *2000* *2018*

In 1990, a California garage became the birthplace of SCE Gaskets — specializing in precision-manufactured, high-performance engine gasket solutions. Over the years it has expanded its product line with innovative and patented solutions including Pro-Copper Head Gaskets and Embossed Exhaust Gaskets, Titan Self-Sealing Copper Head Gaskets and ICS Copper Head Gaskets with built in o-rings. Through a steadfast commitment to innovation and quality the SCE Gaskets brand has become an international benchmark in engine sealing technology while expanding into key markets such as Europe, Canada & Australia!

In 2011 the acquisition of a manufacturing facility in Iowa further diversified the product portfolio introducing solutions for Marine, Industrial, Agricultural and OE replacement applications. To optimize production and logistics the company consolidated its operations and moved to Mount Pleasant, Tennessee in 2017.

Company Evolution with Athena

In 2018 SCE Gaskets became part of Athena. Athena is a global leader with over 50 years of experience in engine gasket design and manufacturing. Athena, located in northern Italy, was founded by Giovanni Mancassola in 1973 as a small artisan manufacturer of industrial gaskets. Today the company boasts an employee force of over 900 with a worldwide presence yet remains under the ownership and guidance of its founder and his family. The synergy between the SCE Gaskets brand and Athena has enabled the integration of cutting edge technologies and engineering expertise further expanding the portfolio of solutions in many market segments including Powersports, Harley Davidson, Marine with Replacement OE & High-Performance aftermarket parts.

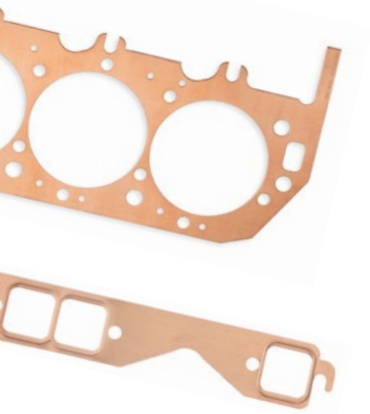
Athena HQ main building, Italy

Through this collaboration SCE Gaskets has introduced innovative products such as MLS Spartan Head Gaskets with Gas-Stopper technology and Vulcan Cut-Ring Head Gaskets designed to deliver superior sealing performance in extreme boost applications. The catalog has also been expanded to include sealing solutions for popular European and Japanese high performance engines as well as an expanded coverage in the Domestic Muscle & Light Duty Diesel markets!

Today, with this merger, Athena/SCE Gaskets continues to evolve, strengthening its market position and consolidating its leadership in high-quality gasket manufacturing. The mission remains to provide OEM and aftermarket customers with state-of-the-art solutions driven by research, innovation and decades of industry expertise.

The future is full of opportunities and our goal is to continue delivering sealing excellence whenever and wherever needed! If you would like more information please check us out online ***athena.eu*** and ***SCEgaskets.com.***
Thank You!

2016 Graph-Form Exhaust
2017 Tennessee
2018 Athena-SCE Inc
2019 Vulcan Cut-Ring
2020 New Facility
2021 Expanded Catalog
2024 Merger into Athena USA Inc



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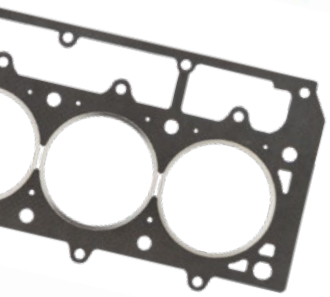
Solid Copper Head Gaskets. 8 Thicknesses.

The Original Embossed Copper Exhaust Gaskets.



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Stainless Steel Cut-Ring & Composite Head Gaskets. Bolt-On Ready. Multiple Thicknesses & Bore Sizes.

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Multi-Layer Stainless Steel Head Gaskets. Bolt-On Ready. Multiple Thicknesses & Bore Sizes.

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Integral Combustion Seal · The World's First Self-Sealing Copper Head Gasket.

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RTV Silicone Sealant. Designed specifically for high-performance engines.

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Premium Engine Gaskets, Seals & Sets.

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Exhaust Gaskets. Graphite & Aramid Fibers to Take the Heat. Conforms to Irregular Surfaces. | .150" Thick

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